NOTES

1. MATERIAL: MULTIPLE_MATERIALS
   FINISH: RAL_9005

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

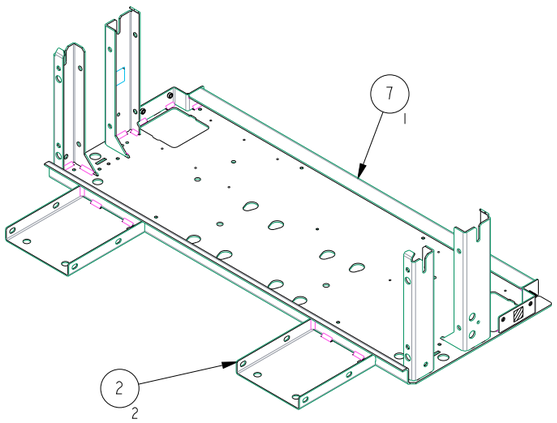
3. - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715

4.. WELD SYMBOLS TO ISO 2553 UNLESS OTHERWISE STATED

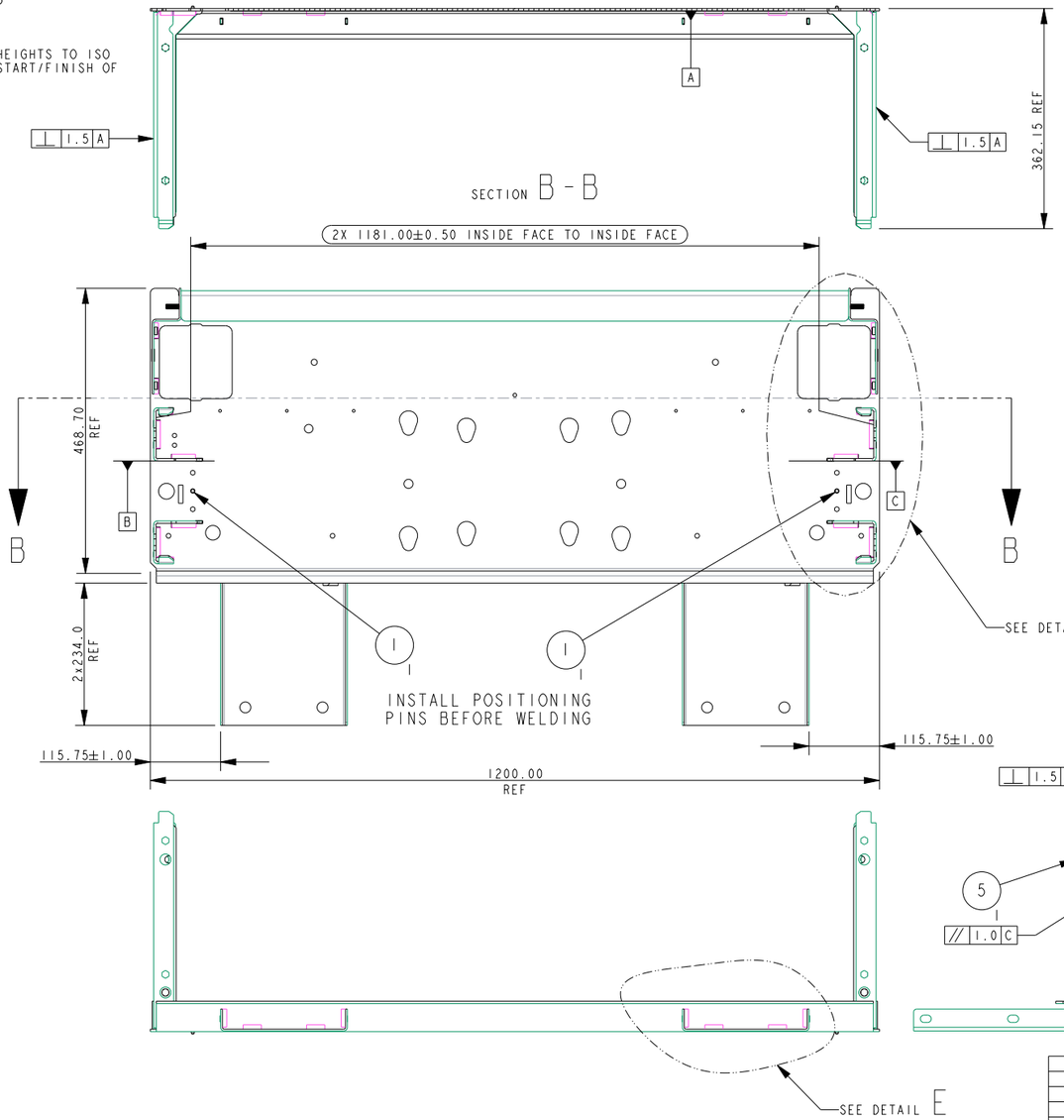
5. ALL WELD LENGTH TOLERANCES +5/-0mm UNLESS OTHERWISE STATED ALL WELD HEIGHTS TO ISO 5817 UNLESS OTHERWISE STATED WELD LENGTH MEASUREMENTS TO BE TAKEN FROM START/FINISH OF COMPLETE WELD

6. REFERENCE DRAWINGS: Na

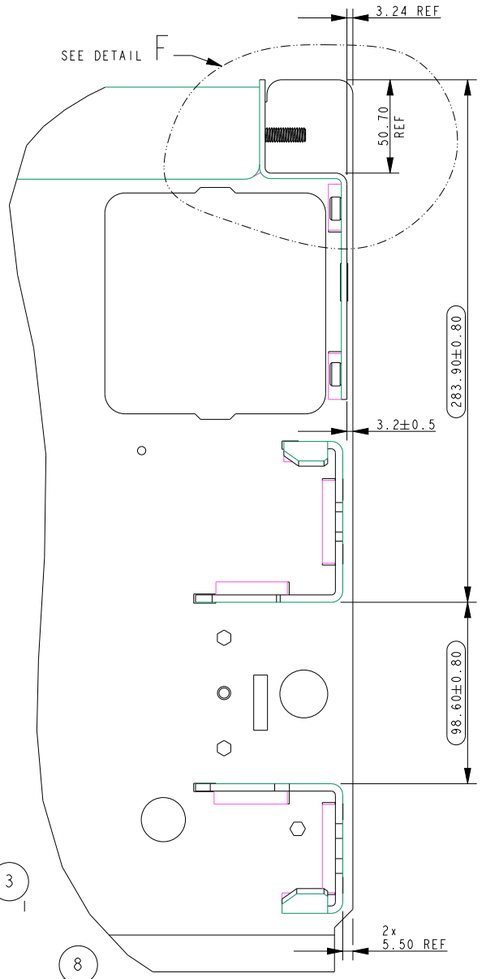
REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	25/03/25	MT	
B	WELD INFORMATION UPDATE	-	16/10/25	B.B	P62C6
C	WELD MARKERS & REFORMAT	-	10/02/26	JG	-
D	VISUAL UPDATE		01/04/26	B.B	



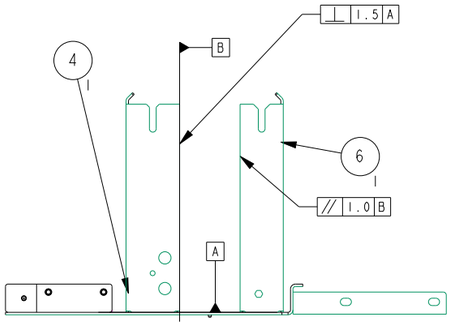
SCALE 0.070

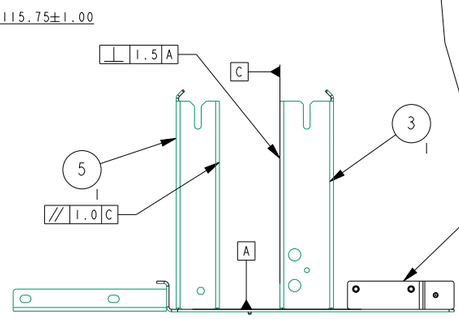


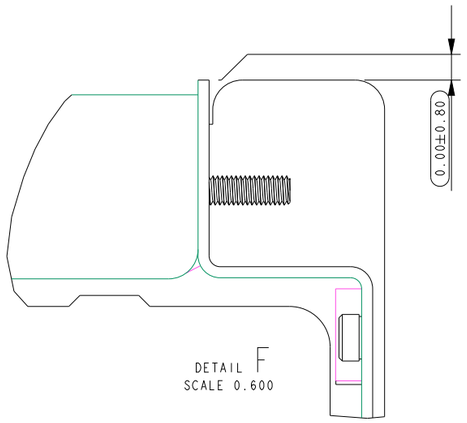
SECTION B - B



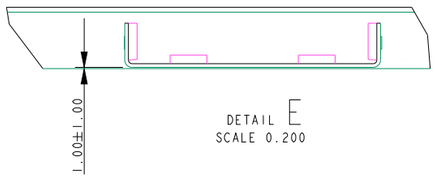
DETAIL B
SCALE 0.300
MIRRORED ON OTHER SIDE







DETAIL F
SCALE 0.600



DETAIL E
SCALE 0.200

ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
9	1	PROFILE FRONT VERTICAL SUPPORT RH PEM	402936	C35116_RH_PEM
8	1	PROFILE FRONT VERTICAL SUPPORT LH PEM	402938	C35116_PEM
7	1	CANOPY MAIN FRNT SM	402925	C35722
6	1	BRACE REAR VERT LEFT TAG SM	402935	C35877_RH
5	1	BRACE MID CAN. VERT RH TAG SM	402934	C35877
4	1	BRACE FRONT CAN. RH TAG SM	402930	C35005_RH
3	1	BRACE FRONT CAN. LH TAG SM	402931	C35005
2	2	BRACE FRONT TOP MID FIXING SM	402932	C37129
1	2	5mm x 8mm Self Clinch Flush Head Pin	405509	FHS-5MMX8MM

BILL OF MATERIALS FOR CANOPY WELDED MAIN FRONT WLD PART NO. 402924

ITEM	QTY	DESCRIPTION	PART No.	FINISH
	AS REQUIRED 1	PAINT, RAL 9005, TEXT (CARBON BLACK)	406087	TEXTURED
	AS REQUIRED 1	PAINT RAL9005 2 PART DIP MIX	478517	E-COAT
	1	CANOPY WELDED MAIN FRONT WLD	402924	RAL_9005

BILL OF MATERIALS for CANOPY FRONT PNT PART NO. 402923
FINISH NOTES
PAINT IN ACCORDANCE WITH RIINT-00078 FOR E-COAT AND RIINT-00077
FOR POWDER COAT. REFER TO PAINT BOM TABLE ABOVE.

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 31.1 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.10 @ A3

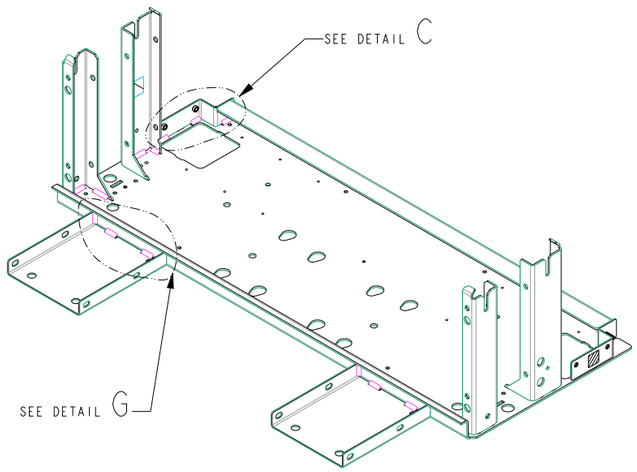
MATERIAL [.1] THK'

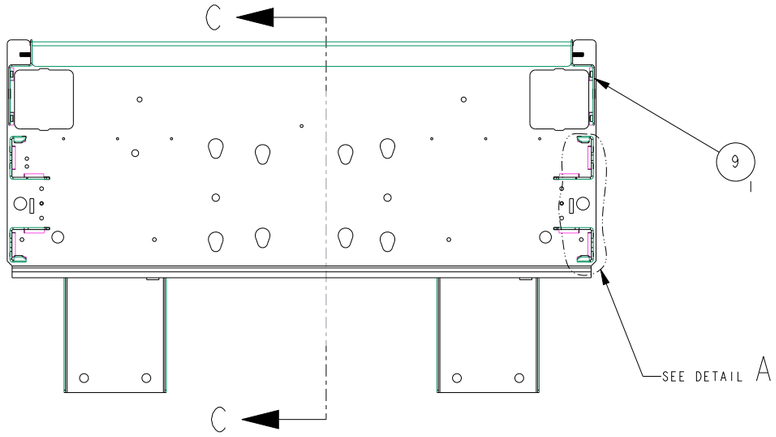
DESCRIPTION AQUATRON META

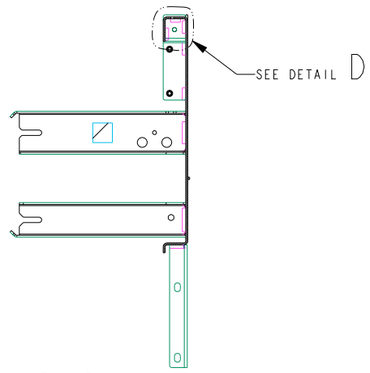
CANOPY WELDED MAIN FRONT WLD

DWG No C35723_WLD

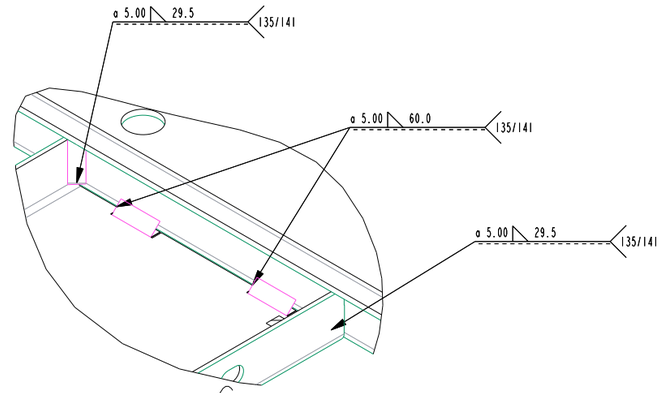
D



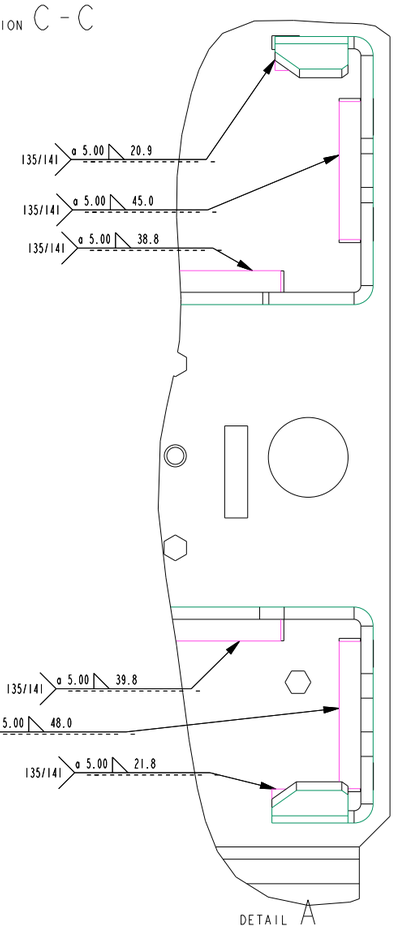




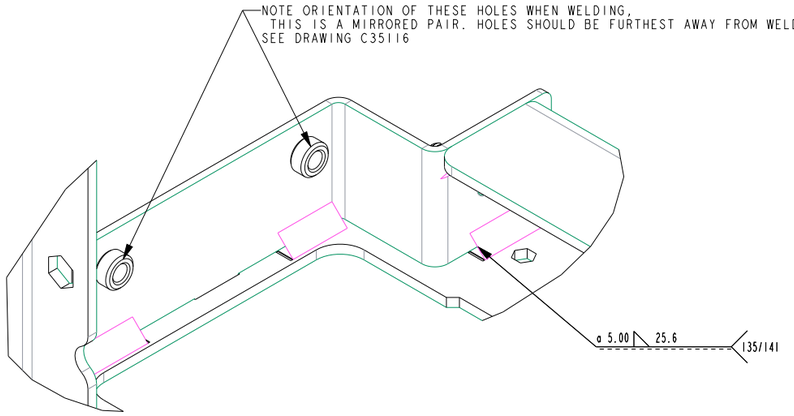
SECTION C - C



DETAIL G
SCALE 0.300
2 POSITIONS

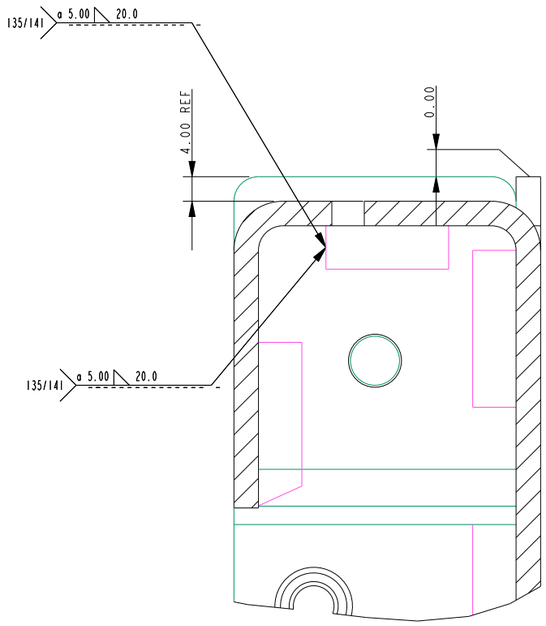


DETAIL A
SCALE 0.500
2 PLACES



(2X INSTANCES,
FRONT VERTICAL SUPPORT)

DETAIL C
SCALE 0.500



(2X INSTANCE,
FRONT VERTICAL SUPPORT)

DETAIL D
SCALE 1.000

SCALE	0.08 @ A3	
MATERIAL		
DESCRIPTION	AQUATRON	META
CANOPY WELDED MAIN FRONT WLD		
DWG No	C35723_WLD	ISS. D
Cont'd		
DRAWING SHEET 2 OF 2		